



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3237-3

Job Sheet 203249



Part No: D3237-3

Job Qty: 1,000 pcs

Part Name: Seal Filler (Price Per Ft)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/19

Job Tracking No:

Due Date: 12/16/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP A 04.02.04 New issue KJ/DS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1,000 pcs	12/16/19	12/16/19	0.00	0.00	Purchasing - 1		JAN 17 2020
	DEC 04 2019						Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1,000 pcs	12/16/19	12/16/19	0.00	0.00	Packaging 2 - 1 - B4B		JAN 17 2020
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 -		



Container No: S248318



Part: D3237-3

Job No: 203249

Serial No/Batch: S248318

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/17/20

Plex 11/13/19 2:39 PM Dart.Lavoie.Chanta

					B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	1,000 pcs	12/16/19	0.00 0.00	QC 6 - 9	DAS
					QC 6 - 68	40
					QC 6 - 61	9-89
					QC 6 - 40	JAN 27 2020
					QC 6 - 81	
130	Packaging 3-1 - Stock - B4B	1,000 pcs	12/16/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	28
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	

DAS
32
3-89DAS
28
9-89

SF003

140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3237-3P	Seal Filler	1,000 ft (1 ea) 200ft	100-Purchasing S251010	S248317 S251010 665
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3237-3P	1,000	0	0
Part Specifications				
Specifications could not be found.				

JAN 27 2020

Plex 11/13/19 2:39 PM Dart.Lavoie.Chantal

Chantal Lavoie

From: Ledja Johansson <LedjaJ@griffithrubber.com>
Sent: November 6, 2019 12:27 PM
To: Chantal Lavoie
Cc: Jenny Plahn
Subject: RE: EXTERNAL - quote

Good morning Chantal,

PN D3237-1P (GRM 61683FT) has a 4 week lead time and the current price of \$0.90/ft for 1000 feet.

PN D3237-3P (GRM 16002) has a 4 week lead time and the current price of \$0.22/ft for 1000 feet.

These parts have a 1 year warranty.

Thank you,

Ledja Johansson
Griffith Rubber Mills

From: Chantal Lavoie [<mailto:clavoie@dartaero.com>]
Sent: Wednesday, November 06, 2019 4:31 AM
To: Deirdre Bergstrom
Subject: EXTERNAL - quote

Good morning Deirdre,

Please advise price and lead time for another run for you window gasket seal, also could you please advise what is the shelf life for these seal.

GRM 61683FT X 1000 FT
GRM 16002 X 1000FT

Thanks
Chantal

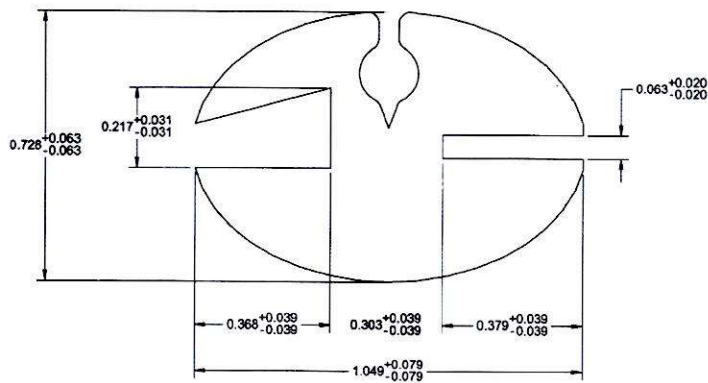
Chantal Lavoie
Purchasing Coordinator

DART AEROSPACE
T 1 613 632-5200 > 242
F 1 613 632-1053
E clavoie@dartaero.com
1 800 556- 4166
www.dartaerospace.com

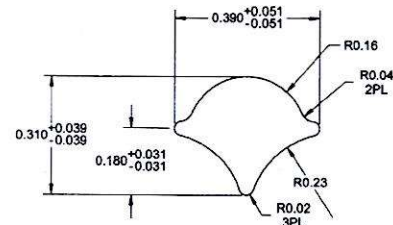


This e-mail message has been scanned by **SEG Cloud**

SPECIFICATION CONTROL DRAWING



D3237-1 SEAL RETAINER



D3237-3 SEAL FILLER

DART P/N	DETAIL	MATERIAL	MANUFACTURER	MANUFACTURER P/N
D3237-1-XXXX	SEAL RETAINER	70±5 EPDM	GRIFFITH	81883
D3237-3-XXXX	SEAL FILLER	80±5 EPDM DUROMETER	GRIFFITH	18002

WHERE 'XXXX' IS THE LENGTH IN TENTHS OF INCHES
EG. 98.0" LONG SEAL RETAINER IS D3237-1-0980

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.6 OR 6.7
- 7) WEIGHT: (PER LINEAR FOOT) 0.21 lbs

RELEASED

2019 DEC 04
EUN 11-152

RELEASED

DAS
82
9-89

JAN 17 2020

C	REDIM TO MATCH SUPPLIER PART. BRING DRAWING TO CURRENT STANDARD. REF CAR19-334.	PM	19.09.27
B	REMOVE (REF) & ADD QSI 018	KJ	04.05.05
A	NEW ISSUE	DS	04.01.22
REV.	DESCRIPTION	BY	DATE
DESIGN	PM		
DRAWN	PM		
CHECKED	SAD		
MFG. APPR.	SH		
APPROVED	NO		
DE APPR.	CF		
DATE	19.09.27		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3237**
REV. C
SHEET 1 OF 1
SCALE
NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045311



Supplier: ROY003-VU
Royal Bank Visa (Robert Aboud)
x
xx
ON
Canada

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045311

PO Date: 12/4/19

Due Date: 1/9/20

**Purchase Order
Revision:**

DEC 04 2019

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Credit Card

Freight Terms:

Special Comments: GRIFFITH RUBBER MILL

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		D3237-1P		GRM 61683FT	Seal Retainer : AS PER DWG D3237 REV. C	Firmed - X1000		1/9/20	1,000 ft	0 ft	1,000 ft	\$1.21/ft	\$1,210.00
												JAN 17 2020	
2		D3237-3P		GRM16002	Seal Filler : AS PER DWG D3237 REV. C	Firmed - X1000		1/9/20	1,000 ft	0 ft	1,000 ft	\$0.22/ft	\$220.00
												JAN 17 2020	

Grand Total: \$1,430.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 PAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/4/19 3:03 PM Dart.Lavoie.Chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045311



Supplier: ROY003-VU
Royal Bank Visa (Robert Aboud)
x
xx
ON
Canada

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045311

PO Date: 12/4/19

Due Date: 1/16/20

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Credit Card

Freight Terms:

Special Comments: GRIFFITH RUBBER MILL

QTY.
REVISED

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
2	203249	D3237-3P	D3237 Rev C	GRM16002	Seal Filler : AS PER DWG D3237 REV. C	Firmed	-	1/27/20	200 ft	0 ft	200 ft	\$0.22/ft	\$44.00
Grand Total:													\$44.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CX

Plex 1/27/20 11:43 AM Dart.Lavoie.Chantal



GRIFFITH RUBBER MILLS:GXT
507 N LEE ST.
GARRETT IN 46738
260-357-0876 Fax: 260-357-3997

PACKING SLIP

86256-GXT

1/8/2020

Ship To:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

Bill To:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

Date Shipped	Ship Via	F.O.B.	Drop Ship PO#	Terms
1/8/2020	WILL CALL	ORIGIN:COLLECT		CREDIT CARD
Shipped	Your Item Number / Description	GRM PN	PO Number	Lot Number
1,000 FT	D3237-1P WINDOW CHANNEL 50' COIL ✓	61683FT	POHB045311	2717095
1,000 FT	D3237-3P LOCK KEY3-CAVITY TACKED (EACH TACKED LENGTH 200') ✓	16002	POHB045311	2720783
1 EACH	SURCHARGE-GXT 4% SURCHARGE : GXT	SURCHARGE-GX	POHB045311	
200 FT	D3237-3P LOCK KEY3-CAVITY TACKED (EACH TACKED LENGTH 200')	16002	POHB045311	2720783

RECEIVED

JAN 14 2020

DART AEROSPACE LTD.

Thank you!



CERTIFICATE OF COMPLIANCE/ORIGIN

DATE: 1/27/2020

GRIFFITH RUBBER MILLS:GXT
507 N LEE ST.
GARRETT IN 46738
p 260-357-0876

Pack Slip No: 86256-GXT
Customer: DART AEROSPACE LTD.
Customer PO: POHB045311

UNITED STATES OF AMERICA

Part No. D3237-3P Rev GRM PN: 16002	Description LOCK KEY3-CAVITY TACKED (EACH TACKED LENGTH 200')
Total Shipped 1,000	FG Lot Number 2720783

PRIMARY MATERIALS

Item Number	Description	Lot Number
7847C	EPDM-MW 80 +/-3	4929832
7847C	EPDM-MW 80 +/-3	4931780

We Certify that all materials and processes used in the production of the finished part above conform to the requirements of the listed purchase order and/or applicable drawings and specifications.

Matthew S. Martel
Corporate Quality Manager
800.312.9677



CERTIFICATE OF COMPLIANCE/ORIGIN

DATE: 1/27/2020

GRIFFITH RUBBER MILLS:GXT

507 N LEE ST.

GARRETT IN 46738

p 260-357-0876

Pack Slip No: 86256-GXT

Customer: DART AEROSPACE LTD.

Customer PO: POHB045311

UNITED STATES OF AMERICA

Part No. D3237-3P	Description LOCK KEY3-CAVITY TACKED (EACH TACKED LENGTH 200')
Rev	
GRM PN: 16002	
Total Shipped 200	FG Lot Number 2720783

PRIMARY MATERIALS

Item Number	Description	Lot Number
7847C	EPDM-MW 80 +/-3	4929832
7847C	EPDM-MW 80 +/-3	4931780

We Certify that all materials and processes used in the production of the finished part above conform to the requirements of the listed purchase order and/or applicable drawings and specifications.

Matthew S. Martel
Corporate Quality Manager
800.312.9677